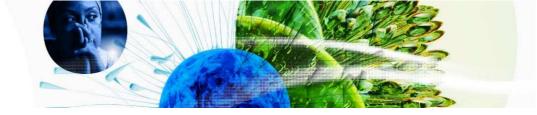
## Global Innovation Index 2023



## Istanbul, Turkey

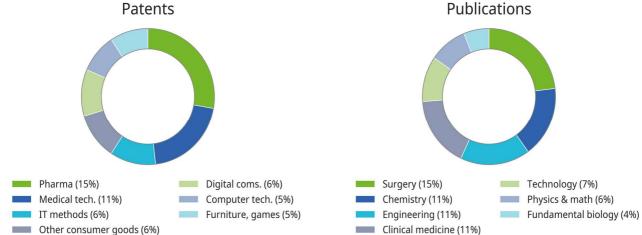
Istanbul is the top-ranked cluster, out of 2 Turkish clusters, that falls within the top 100 S&T clusters in 2023. It filed 169 PCT applications and published 2,066 scientific articles, both per 1 million inhabitants over the last five years, making it the:

59<sup>th</sup> largest science and technology cluster in 2023 (down twelve spots from 2022)

95<sup>th</sup> S&T cluster by intensity (relative to population density) in 2023 (unchanged from 2022)

Top PCT applicants				Top publishing organizations		
		Patents	Share	Articles	Share	
1	Sanovel Ilac Sanayi Ve Ticaret A.S.	116	5%	1 Istanbul University 2,736	10%	
2	Arcelik	109	5%	2 Istanbul Technical University 2,397	9%	
3	Turkcell Teknoloji Arastirma & Gelistirme Anonim Sirketi	95	4%	3 Yildiz Technical University 2,267	9%	

## Top technology fields in Istanbul



5% of Istanbul's PCT patent applications are filed in collaboration with other inventors, with Ankara, Tokyo-Yokohama and Munich emerging as the top collaborative locations.

31% of Istanbul's scientific articles are published in collaboration with other organizations, with the top three collaborating locations being Ankara, London and Boston–Cambridge.